



Óbuda University
Knowledge Centre of Robotics



Budapest University of Technology
and Economics,
Dept. Mechatronics, Optics and
Mechanical Engineering Informatics

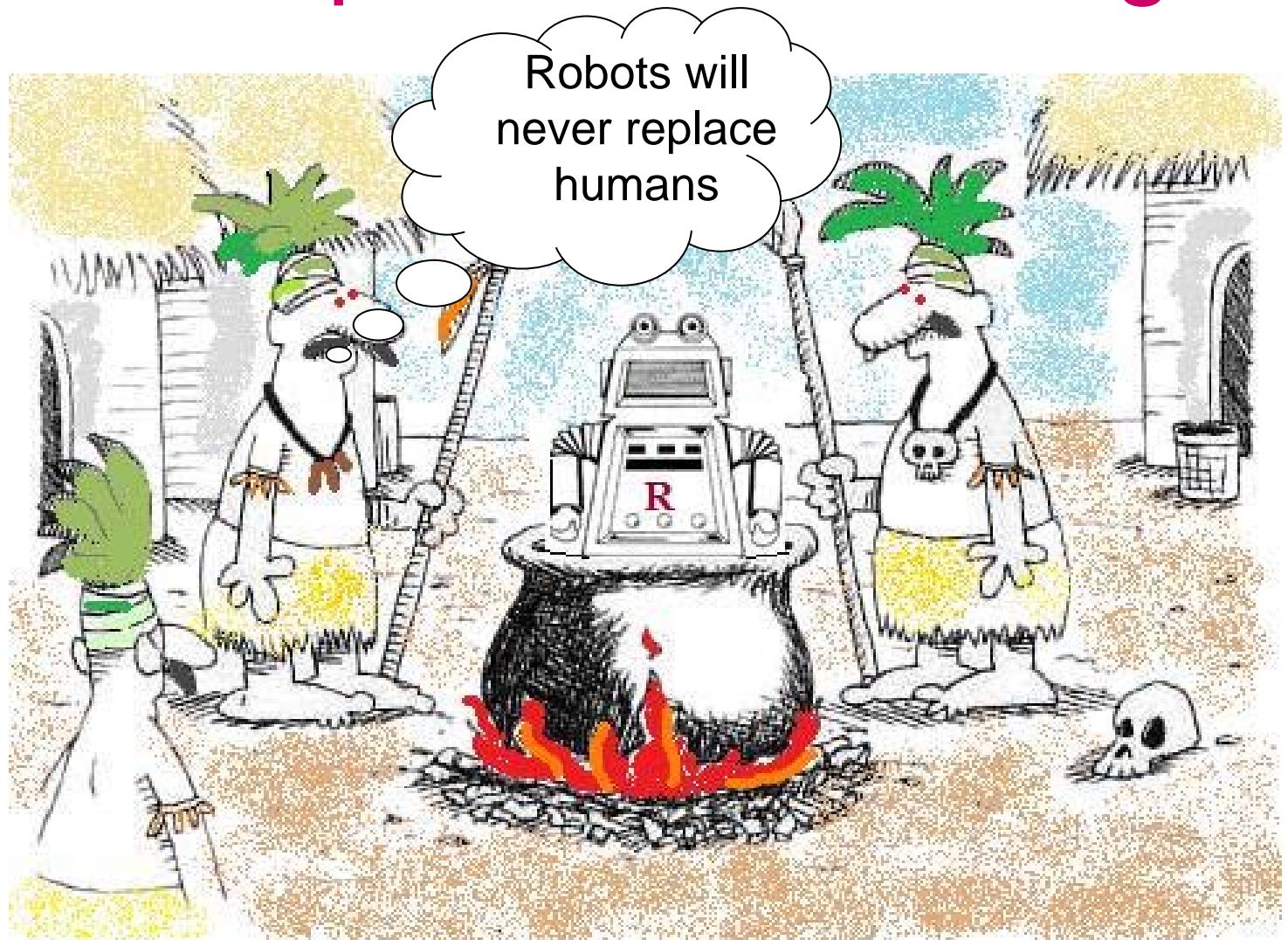
Time-optimal motion planning for robots

Somló János*, Molnár József**

* Óbuda University
Knowledge Centre of Robotics
Budapest, Hungary

** Budapest University of Technology and Economics,
Dept. Mechatronics, Optics and Mechanical Engineering Informatics

A new aspect of robot using



Cannibal:

- „Robots will never replace humans”
- A new research topic: Is a robot with time-optimal motion tastier?

Content

- Introduction
- Robot Motion Planning
- Time-Optimal Cruising Trajectory Planning
- Time-Optimal PTP Motions
- Realization
- Applications
- Conclusions

Introduction

The Lagrange equation of the robot motion

$$H(q)\ddot{q} + h(\dot{q}, q) = \tau$$

Introduction

- Path planning
- Trajectory planning
- Trajectory tracking

Robot Motion Planning

State-of-the –Art

A screenshot of a Google search results page. The search query "robot motion planning" is entered in the search bar. The results are filtered for "Web" content. A red box highlights the search results summary: "A(z) "robot motion planning" kifejezés 1-10. találata az összes, kb. 9 690 000 találatból. (0,20 másodperc)". Below this, a tip is given: "Tipp: Csak magyar nyelvű találatok keresése. A keresési nyelvet a Beállítások oldalon adhatja meg." A pencil icon is next to the tip text. A section titled "Tudományos cikkek - "robot motion planning"" lists three academic papers:

- [Robot motion planning - Latombe](#) - Idézetek száma: 4954
- [Robot motion planning: A distributed representation ...](#) - Barraquand - Idézetek száma: 696
- [The complexity of robot motion planning](#) - Canny - Idézetek száma: 1077

Below the academic section is a link to a tutorial: [Robot Motion Planning](#) - [Oldal lefordítása]. The page description for this link states: "Robot Motion Planning. Tutorial Slides by Andrew Moore. We review some algorithms for clever path planning once we arrive in real-valued continuous space ...". The URL for this page is www.autonlab.org/tutorials/motion.html.

Robot Motion Planning

State-of-the –Art

Google robot motion planning khatib Keresés Speciális keresés

Keresés: Web Magyar nyelvű oldalak Oldalak innen: Magyarország

Web Beállítások megjelenítése... A(z) "robot motion planning khatib" kifejezés 1-10. találata az összes, kb. 14 500 találatból. (0,24 másodperc)

Tudományos cikkek - "robot motion planning khatib"

-  [Robot motion planning](#) - Latombe - Idézetek száma: 4970
- [Robot motion planning: A distributed representation ...](#) - Barraquand - Idézetek száma: 698
- [High-speed navigation using the global dynamic ...](#) - Brock - Idézetek száma: 226

Springer Handbook of Robotics - Google Books eredmény

Bruno Siciliano, Oussama Khatib - 2008 - Computers - 1611 oldal

These systems were based on seminal ideas which have been very fruitful in the development of **robot motion planning** algorithms. For instance, in 1969, ...
books.google.hu/books?isbn=354023957X...

[PDF] Multi-Robot Motion Planning Using Swarm Intelligence - [Oldal lefordítása]

Fájlformátum: PDF/Adobe Acrobat - Gyorsnézet
previously used for robot path-planning (Khatib, O., ... problem of multi-**robot motion planning** is tested through simulation tests. ...
intechweb.org/downloadpdf.php?id=4282 - Hasonló

CiteSeerX — Decomposition-based motion planning: Towards real-time ... - [Oldal lefordítása]

írta: O Brock - 2000 - Idézetek száma: 4 - Kapcsolódó cikkek
1656, **Robot Motion Planning** – Latombe - 1991. 658, Real-time obstacle avoidance for manipulators and mobile robots," Int – Khatib - 1986 ...
citeserx.ist.psu.edu/viewdoc/summary?doi=10.1.1... - Tárolt változat

Oliver Brock - Homepage - [Oldal lefordítása]

8 Nov 2001 ... Brock, Oliver and Oussama Khatib. Integrated Planning and Execution: ...
[Generation of Robot Motion: Integrating Planning and Execution](http://www.robots.ox.ac.uk/~brock/papers/IntPlan.pdf)

Robot Motion Planning

State-of-the –Art

Google robot motion planning Somlo Keresés Speciális keresés

Keresés: Web Magyar nyelvű oldalak Oldalak innen: Magyarország

Web [Beállítások megjelenítése...](#) A(z) "robot motion planning Somlo" kifejezés 1-10. találata az összes, kb. 480 találatból. (0,20 másodperc)

Tipp: [Csak magyar nyelvű találatok keresése](#). A keresési nyelvet a [Beállítások](#) oldalon adhatja meg.

Tudományos cikkek - "robot motion planning Somlo"

 [Optimal cruising trajectory planning for robots - Somlo](#) - Idézetek száma: 11
[Constant kinetic energy robot trajectory planning](#) - Zoller - Idézetek száma: 4

 [Hybrid Dynamical Approach Makes FMS Scheduling More Effective J ...](#) - [Oldal lefordítása]
Fájiformátum: Microsoft Powerpoint - [HTML-változat](#)

Optimal Robot Motion Planning (Research also supported by OTKA T029072). By Prof. János Somló, and Ph.D. students: Alexey Sokolov, Zoltán Nagy ...
www.nkm.mv.vu/research/national_projects/otka/abstracts/OTKA5.pdf

Robot Motion Planning

COMPUTER SCIENCE REVIEW 1 (2007) 67–122



ELSEVIER

available at www.sciencedirect.com



journal homepage: www.elsevier.com/locate/cosrev



Book review

Understanding motion planning better: A comparative review of “Principles of Robot Motion: Theory, Algorithms, and Implementations”, by H. Choset et al.

Pablo Jiménez

Institut de Robòtica i Informàtica Industrial (CSIC - UPC), Llorens i Artigas 4-6, E-08028 Barcelona, Spain

ARTICLE INFO

Article history:

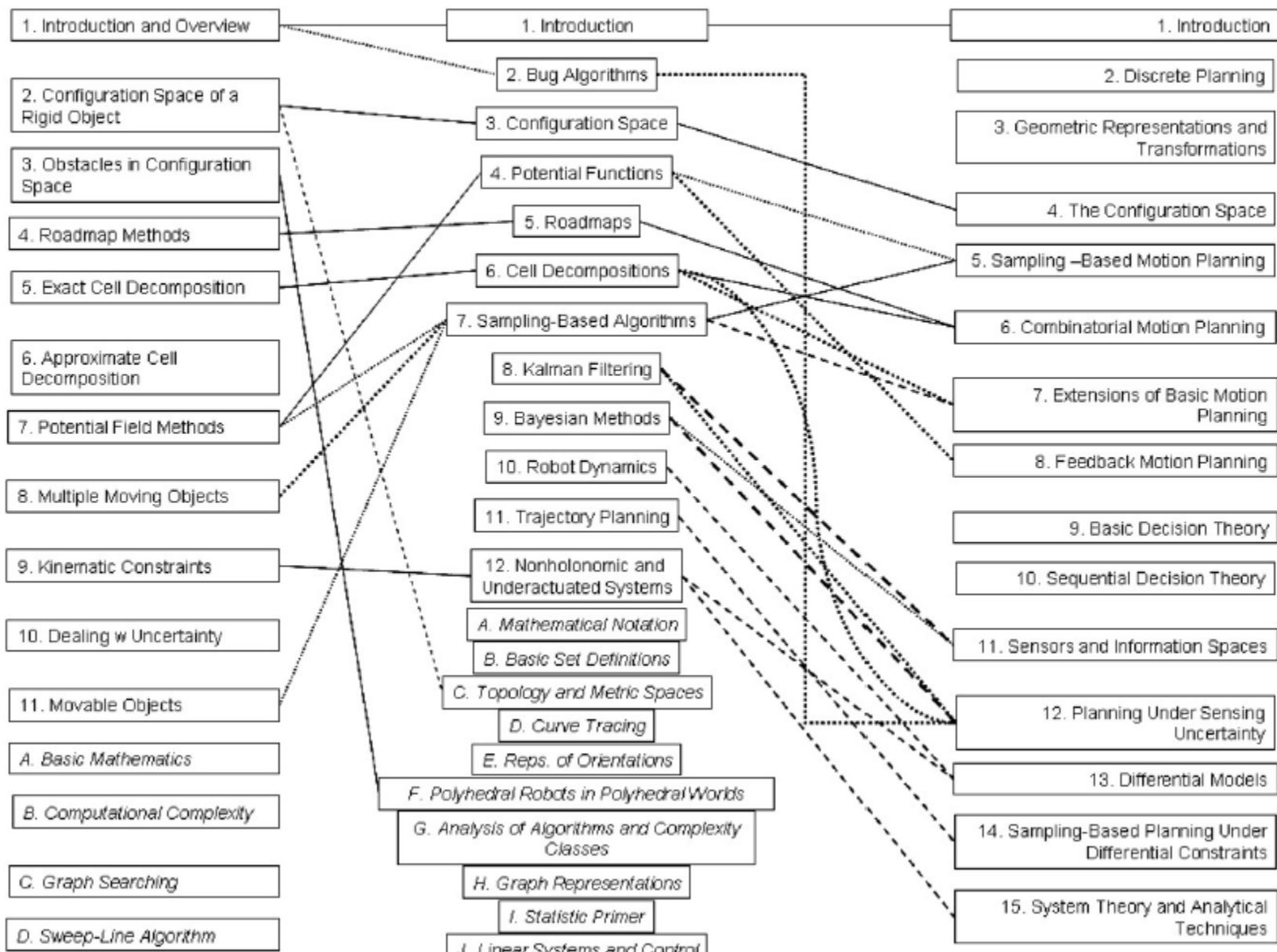
ABSTRACT

The textbook on motion planning “Principles of Robot Motion: Theory, Algorithms, and Implementations”, by H. Choset et al., MIT Press, which appeared in June 2005, is reviewed and compared with two other textbooks on the same subject, from 1991 and 2006, respectively. The ground-breaking developments over the last decade justify the necessity of the newer textbooks, which appear to be complementary, despite some overlap in the contents.

© 2007 Elsevier Ltd. All rights reserved.

Robot Motion Planning

- H. Choset, K.M. Lynch, S. Hutchinson, G.A. Kantor,
W. Burgard, L.E. Kavraki, S. Thrun, Principles of Robot
Motion: Theory, Algorithms, and Implementations, MIT
Press, 2005.
- [2] J.C.Latombe, Robot Motion Planning, Vol. SECS 0124, Kluwer,
Dordrecht, The Netherlands, 1991.
- S.M. LaValle, Planning Algorithms, Cambridge University
Press, Cambridge, UK, 2006. Available at:
<http://planning.cs.uiuc.edu/>.



Time-Optimal Cruising Trajectory Planning

time-optimal robot trajectory planning

Az oldal nyelve angol Kívánja lefordítani? Fordítás Nem Beállítások

Web Képek Térkép Hírek Fordító Blogok Gmail továbbiak Internethoz köthető | Keresési beállítások | Bejelentkezés

Google time-optimal robot trajectory planning Keresés Speciális keresés

Keresés: Web Magyar nyelvű oldalak Oldalak innen: Magyarország

Web Beállítások megjelenítése... A(z) "time-optimal robot trajectory planning" kifejezés 1-10. találata az összes, kb. 35 800 találatból. (0,28 másodperc)

Tudományos cikkek - "time-optimal robot trajectory planning"

 Optimal robot plant planning using the minimum-time ... - Bobrow - Idézetek száma: 128

Planning of minimum-time trajectories for robot arms - Sahar - Idézetek száma: 141

A concept for manipulator trajectory planning - Pfeiffer - Idézetek száma: 191

[PDF] Smooth and time-optimal trajectory planning for industrial ... - [Oldal lefordítása]
Fájltformátum: PDF/Adobe Acrobat - Gyorsnézet
Írta: D Constantinescu - 2000 - Idézetek száma: 64 - Kapcsolódó cikkek
Constantinescu and Croft: Smooth and Time-Optimal Trajectory Planning. 235. In the above formulation, Implementing time optimal robot maneuvers using ...
www.me.uvic.ca/~danielac/constantinescu_jrsOriginal.pdf - Hasonló

A neural network-based method for time-optimal trajectory planning - [Oldal lefordítása]
Írta: G Fang - 1998 - Idézetek száma: 9 - Kapcsolódó cikkek
Planning appropriate trajectories can significantly increase the productivity of robot systems. To plan realistic time-optimal trajectories, the robot ...
portal.acm.org/citation.cfm?id=981404

Trajectory planning (methods used)

- Fu K. S., Gonzalez R. C., Lee C. S. G. (1987), „Robotics: Control, Sensing, Vision, and Intelligence.” McGraw-Hill.
- Sciavicco L. Siciliano B. (2001), "Modelling and Control of Robot Manipulators" Springer. Pp. 378.

Trajectory planning

- Sciavicco L. Siciliano B. (2001), "Modelling and Control of Robot Manipulators" Springer. Pp. 378.
- At this approach, the coordinates of a series of points in Cartesian coordinate system. are given. The corresponding joint coordinates values are determined by inverse transformation. If the joint positions, speeds and possibly accelerations (deceleration) are known in the given points (and, also, the desired time of motion from point to point), the paths for joints satisfying the given conditions can be determined using proper-order splines.

Trajectory planning

- For example, if in two points the joint coordinates and speed values are given,

$$q_i(t_i), \dot{q}_i(t_i), q_i(t_{i+1}), \dot{q}_i(t_{i+1})$$

- a third-order spline

$$q_i(t) = a_{0i} + a_{1i}t + a_{2i}t^2 + a_{3i}t^3$$

- may be used for path determination of the motion. Because
- the parameter values can be determined from the 4 equations obtained at $t=t_i$ and $t=t_{i+1}$.

- For Path Motions:
- Interpolating Polynomials with Velocity Constraints at Path Points
- are proposed

Time-Optimal Trajectory Planning

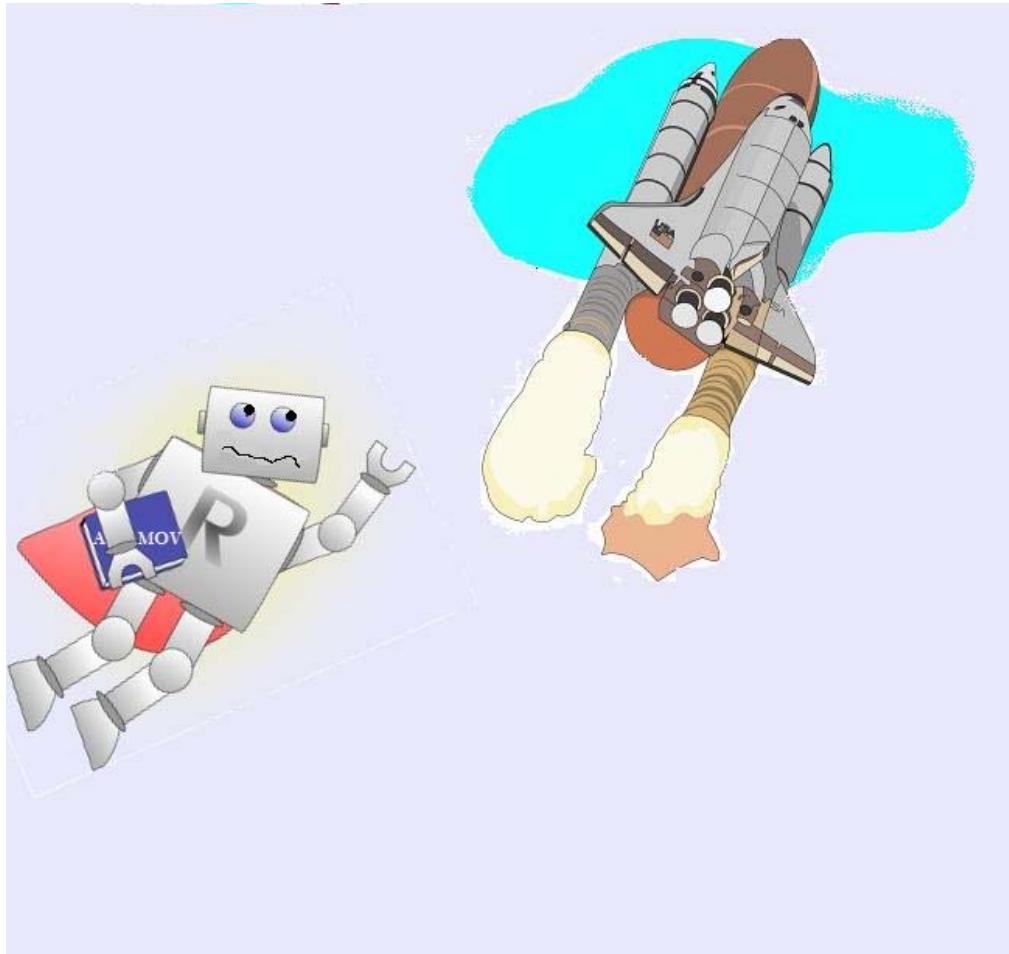
Geering H.P., Guzzella L., Hepner S.A.P., Onder C.H. (1986): "Time-Optimal Motions of Robots in Assembly Tasks" IEEE Trans. on Automatic Control, AC-31. N6.

Using PMP (Pontryagin Maximum Principle)
The results are very nice but not very simple

Time-Optimal Trajectory Planning



I am not an aeroplane or a spacecraft



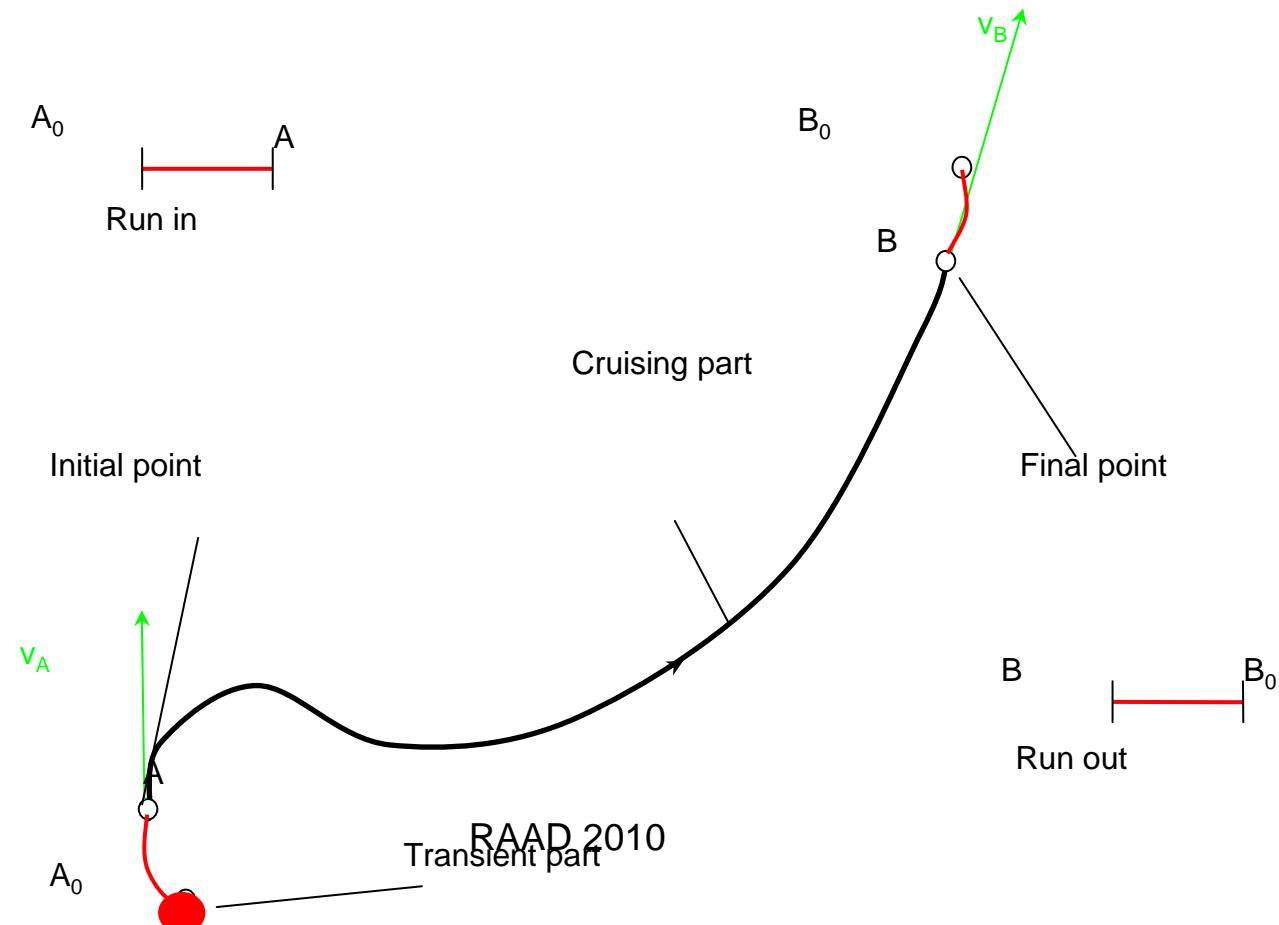
Indeed, who
I am!!!!

O.K.

- You are a good boy !!!!!
- You should behave well !!!!!

Time-Optimal Cruising Trajectory Planning

Motion on a path

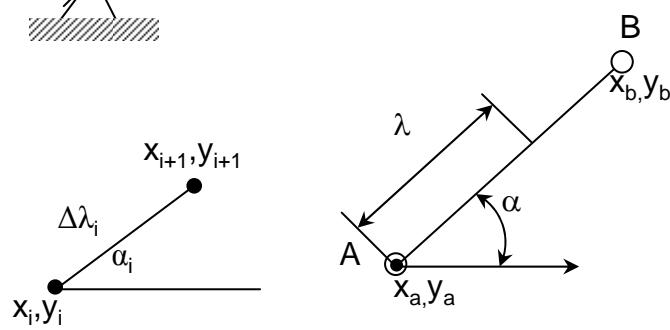
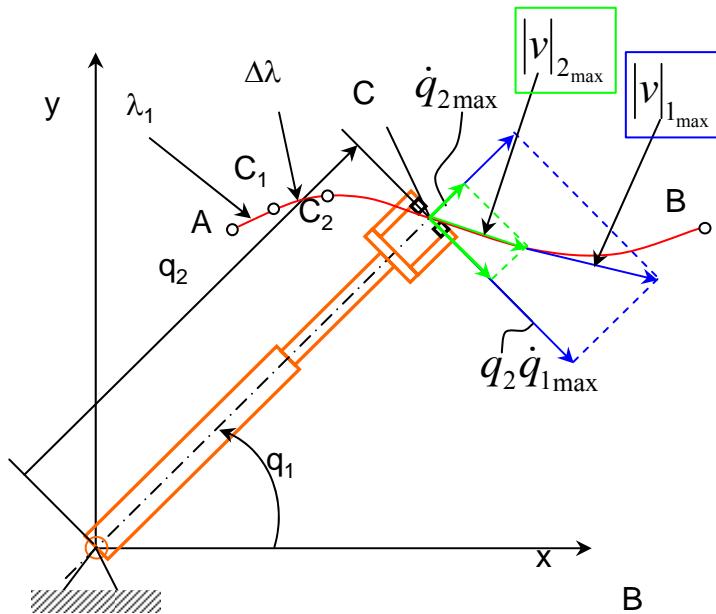


Time-Optimal Cruising Trajectory Planning

- Somló J. Lantos B. Cat P.T. (1997), "Advanced Robot Control". Akadémiai Kiadó. Budapest. Pp. 425.
- Features:
- The use of Parametric Method (Shin, McKay 1983-86)
- Use of the limit velocities of the joints

Time-Optimal Cruising Trajectory Planning

Polar manipulator kinematics



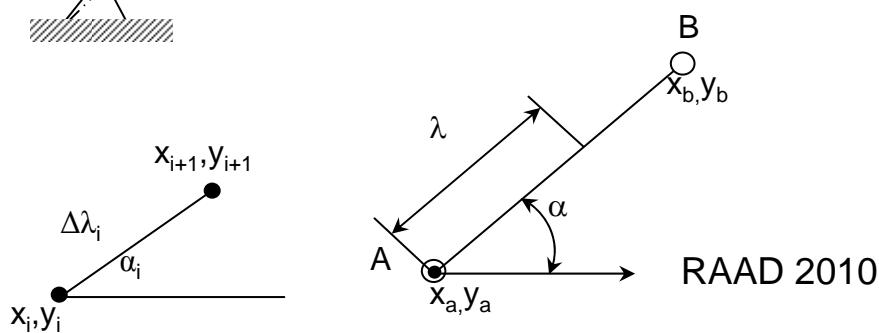
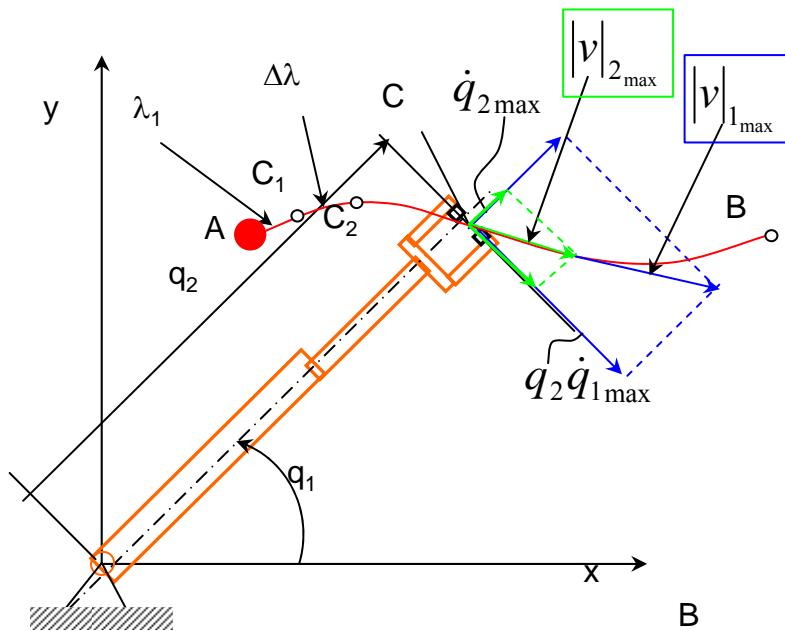
RAAD 2010

$$\Delta\lambda_i = \sqrt{(x_{i+1} - x_i)^2 + (y_{i+1} - y_i)^2}$$

$$\alpha_i = \arctan g \frac{y_{i+1} - y_i}{x_{i+1} - x_i}^{24}$$

Time-Optimal Cruising Trajectory Planning

Direct and Inverse Geometry



RAAD 2010

$$x = q_2 \cos q_1$$

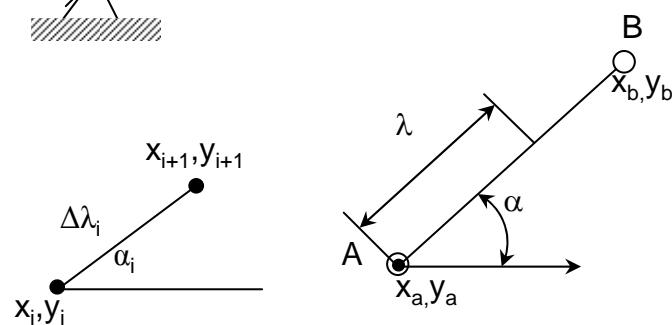
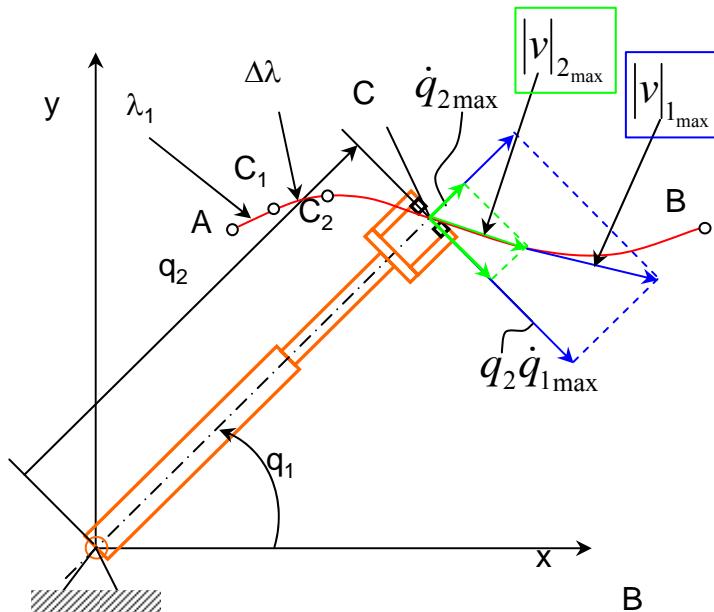
$$y = q_2 \sin q_1$$

$$q_1 = \text{arc tan} \frac{y}{x}$$

$$q_2 = \sqrt{x^2 + y^2}$$

Time-Optimal Cruising Trajectory Planning

Parametric Method and Projections of lvi



$$\dot{x} = |v| \cos \alpha_i$$

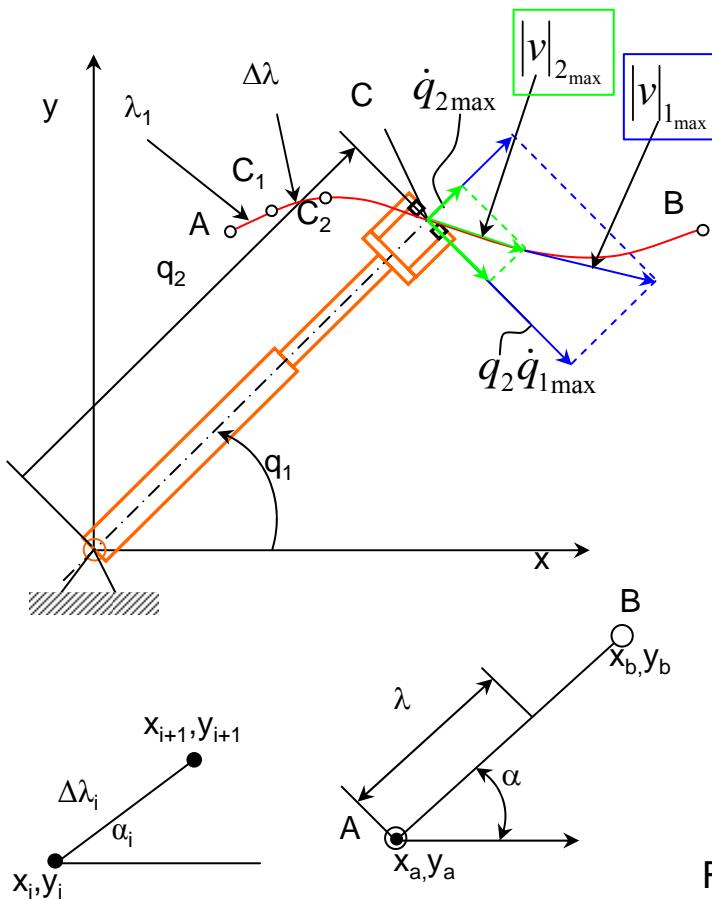
$$\dot{y} = |v| \sin \alpha_i$$

$$x = \lambda \cos \alpha_i$$

$$y = \lambda \sin \alpha_i$$

Time-Optimal Cruising Trajectory Planning

Polar manipulator kinematics



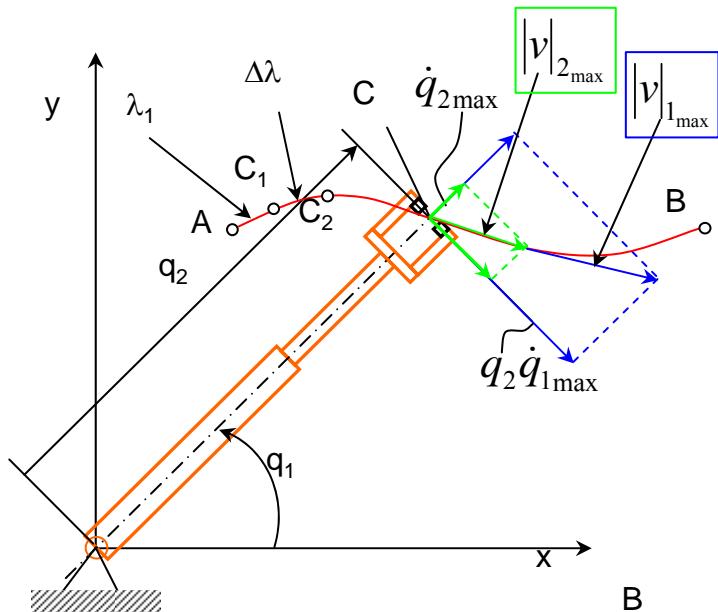
$$\begin{aligned}\dot{x} &= -q_2 [\sin(q_1)] \dot{q}_1 + [\cos(q_1)] \dot{q}_2 \\ \dot{y} &= q_2 [\cos(q_1)] \dot{q}_1 + [\sin(q_1)] \dot{q}_2\end{aligned}$$

$$\dot{q}_1 = \frac{x\dot{x} + y\dot{y}}{\sqrt{x^2 + y^2}}$$

$$\dot{q}_2 = \frac{x\dot{y} - y\dot{x}}{x^2 + y^2}$$

Time-Optimal Cruising Trajectory Planning

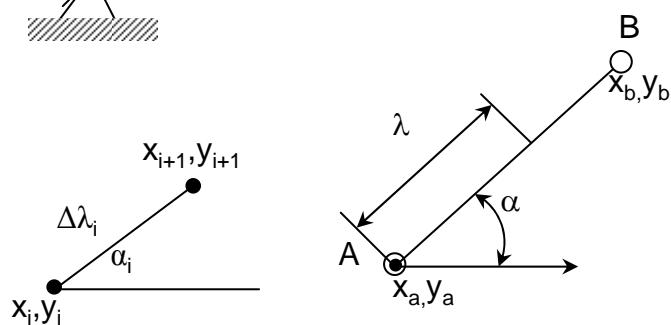
Time-optimal cruising trajectory planning (The dominant joint conception)



$$\dot{q}_{1\max} = S_1(\dots) |v|_{1\max}$$

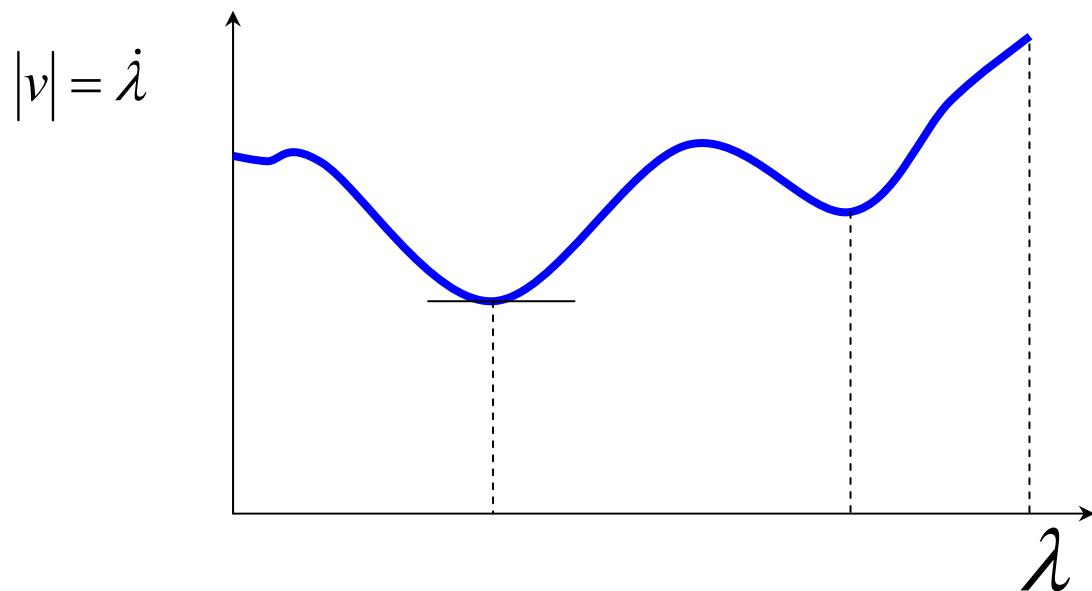
$$\dot{q}_{2\max} = S_2(\dots) |v|_{2\max}$$

$$|v|_{opt} = \text{Min}(|v|_{1\max}, |v|_{2\max})$$



Time-Optimal Cruising Trajectory Planning

The velocity (length) diagram



Time-Optimal Cruising Trajectory Planning

- We get the joint coordinates required values as the function of parameter (path lenght)

$$q_i = f_i(\lambda)$$

- We need them as time functions. So we apply

$$t = \int_0^L \dot{\lambda} dt$$

Time-Optimal Cruising Trajectory Planning

We get the inputs for the drives realizing the required motion

$$q_i = g_i(t)$$

$$i = 1, 2$$

Example

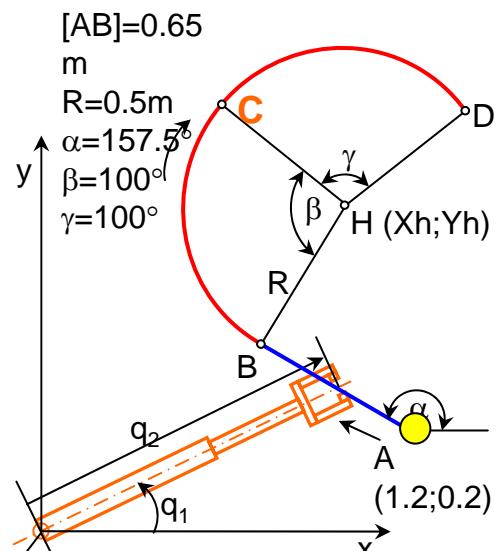
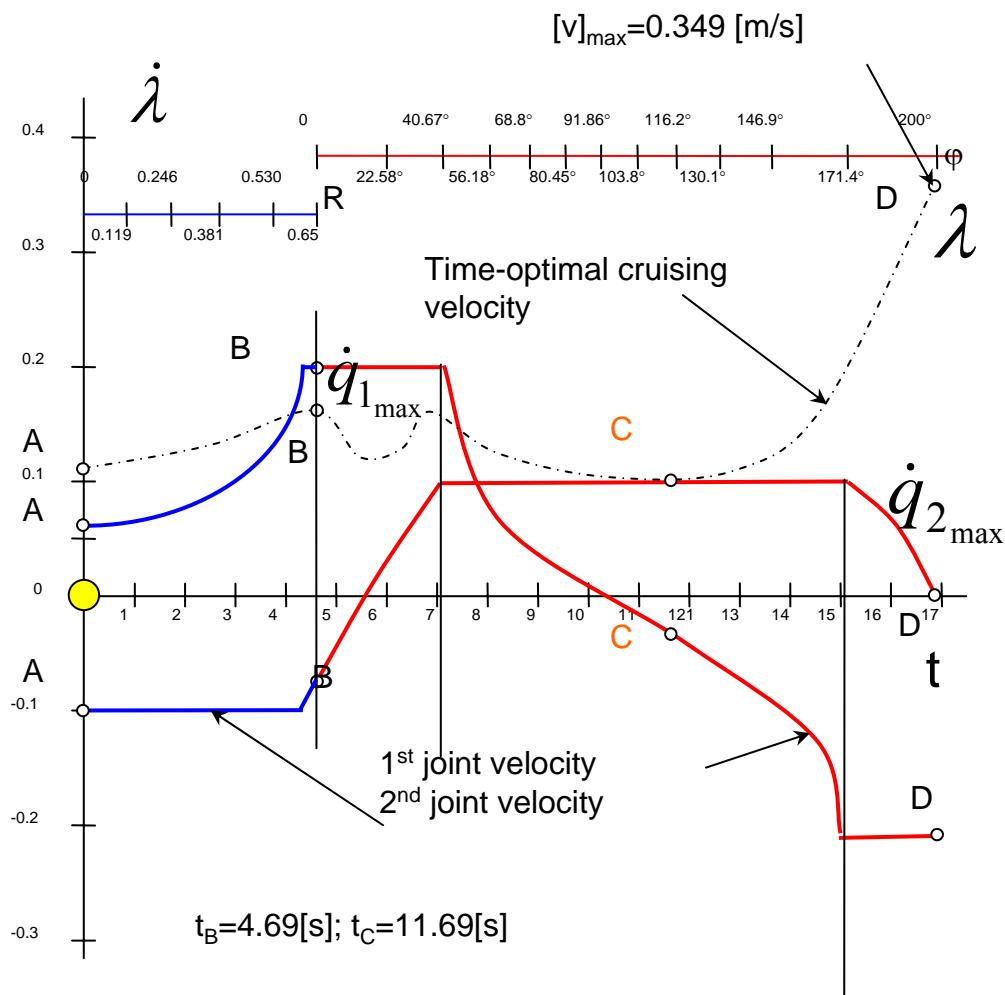


Figure A1
Polar manipulator and given path



Time-Optimal Cruising Trajectory Planning

General Method

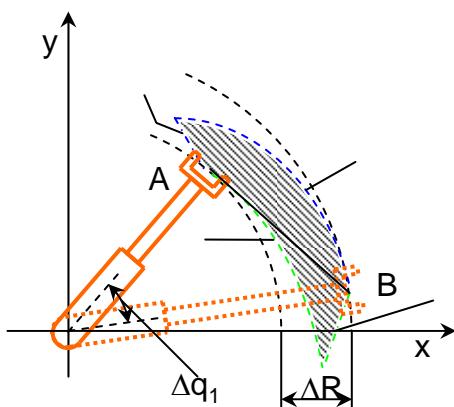
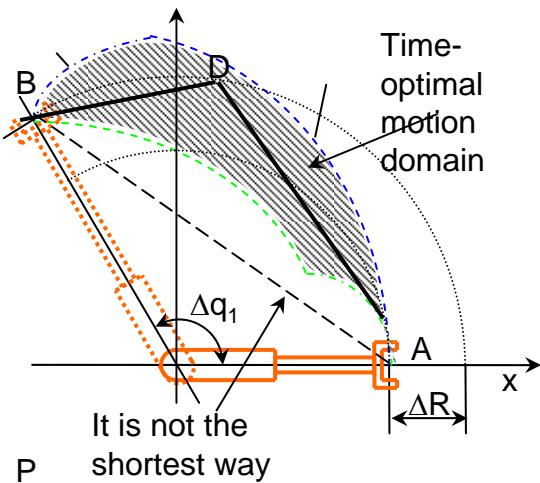
$$q_i = f_i(\lambda)$$

$$\frac{dq_i}{dt} = \frac{\partial f_i}{\partial \lambda} \frac{d\lambda}{dt}$$

$$\left(\frac{d\lambda}{dt} \right)_{i \max} = |\nu|_{i \max} = \frac{\dot{q}_{i \max}}{\frac{\partial f_i}{\partial \lambda}}$$

$$|\nu|_{opt} = \text{Min} \left\{ |\nu|_{i \max} \right\}$$

Time-Optimal PTP Motions



Time-Optimal PTP Motions

Computing the minimum time (i=1,2)

$$t_{1\min} = \frac{\Delta q_1}{\bullet} \text{ and } t_{2\min} = \frac{\Delta q_2}{\bullet}$$
$$q_{1\max} \qquad \qquad \qquad q_{2\max}$$

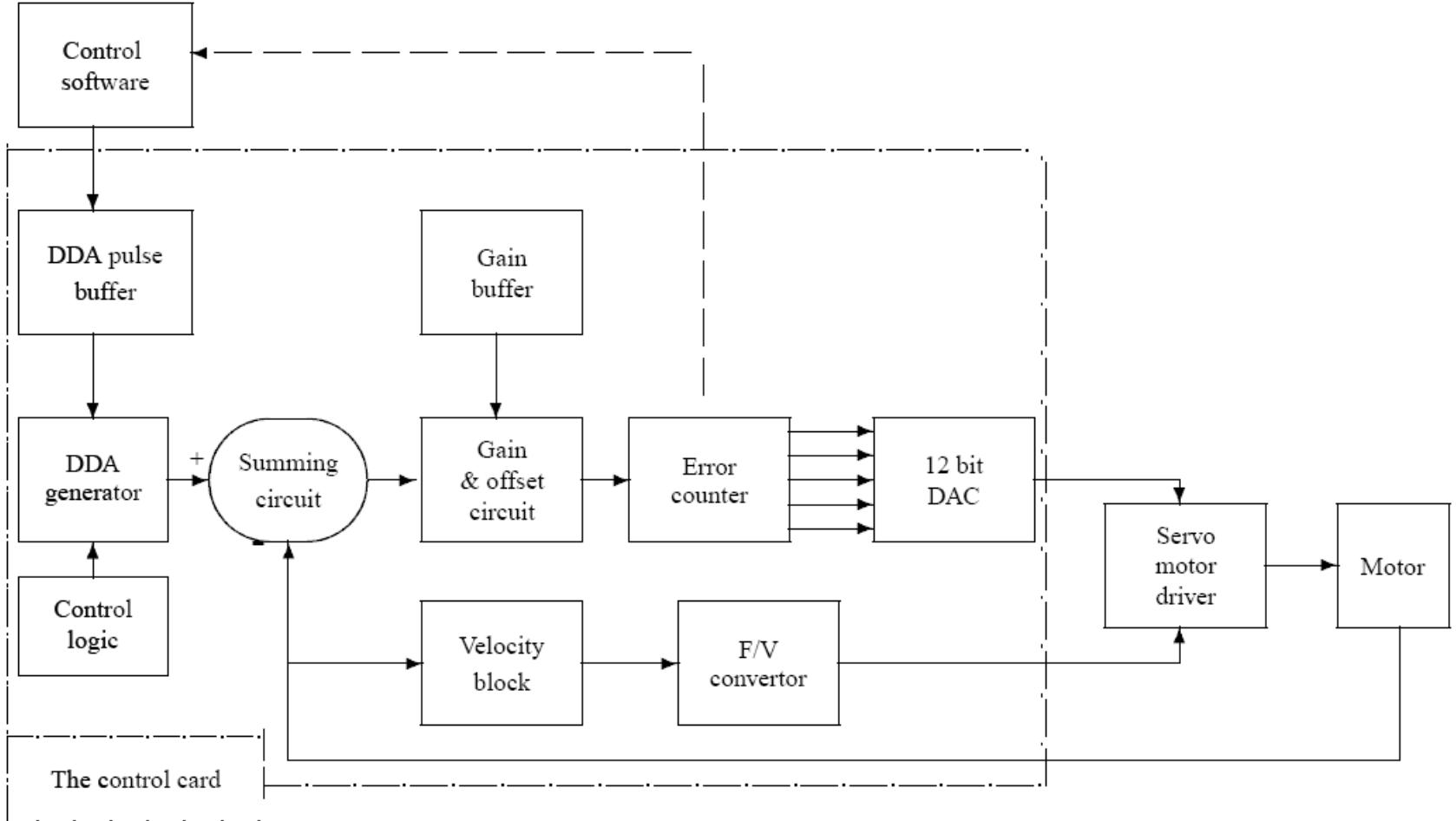
$$t_{\min} = \text{Max}(t_{i\min})$$

Time-Optimal PTP Motions

- Every realizable trajectory in the „optimal domain” results minimum time motion
- The method is easily applicable to higher D problems

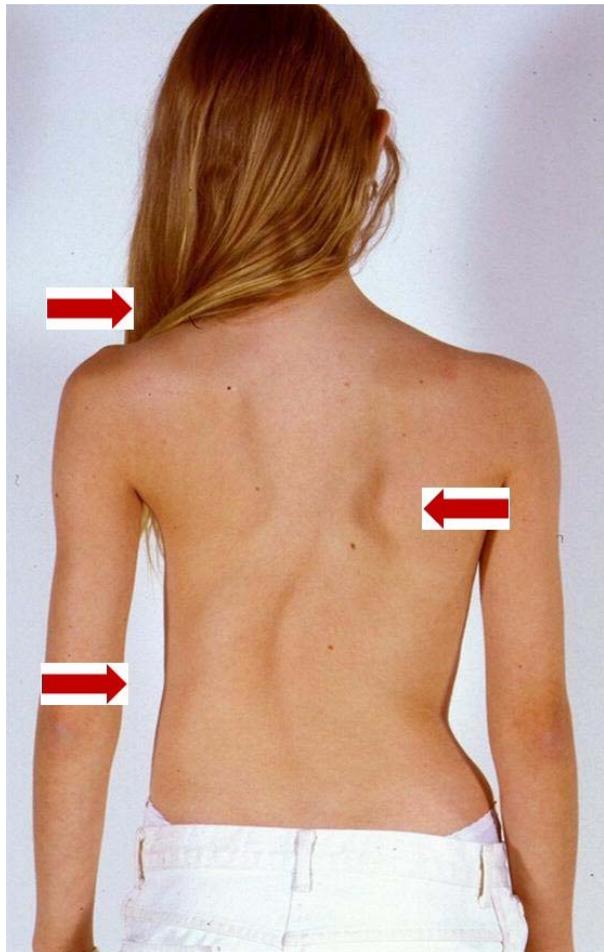
Realization

- It is possible to realize the optimal cruising trajectory planning results at many application task. The constraints of robot control constraint the effectiveness. But it still may be very high.
- The idea can be applied to full extent by using open system architecture robot control devices (see: Sokolov A.G., "Optimal Computer Control of Redundant Robots" PhD Dissertation. Budapest University of Technology. 2000.)
- J. Somló, A. Sokolov, V. Lukanyin, „Automatic Trajectory Planning for Robots" ES2000 Portorozs Slovenija. 2000. September 17-19. pp. 129-134.)

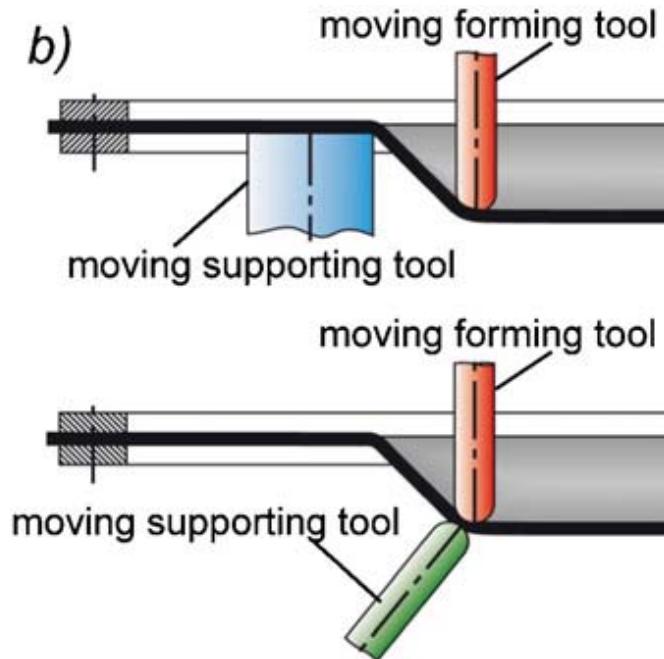
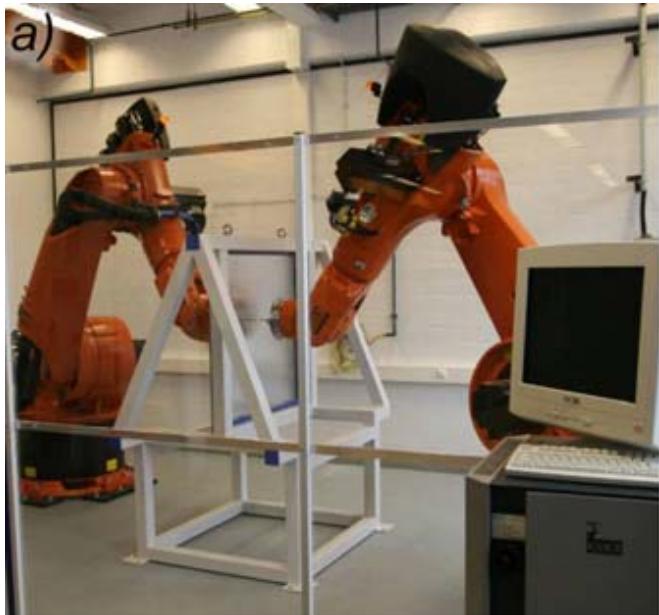


The structure of closed-loop position control.

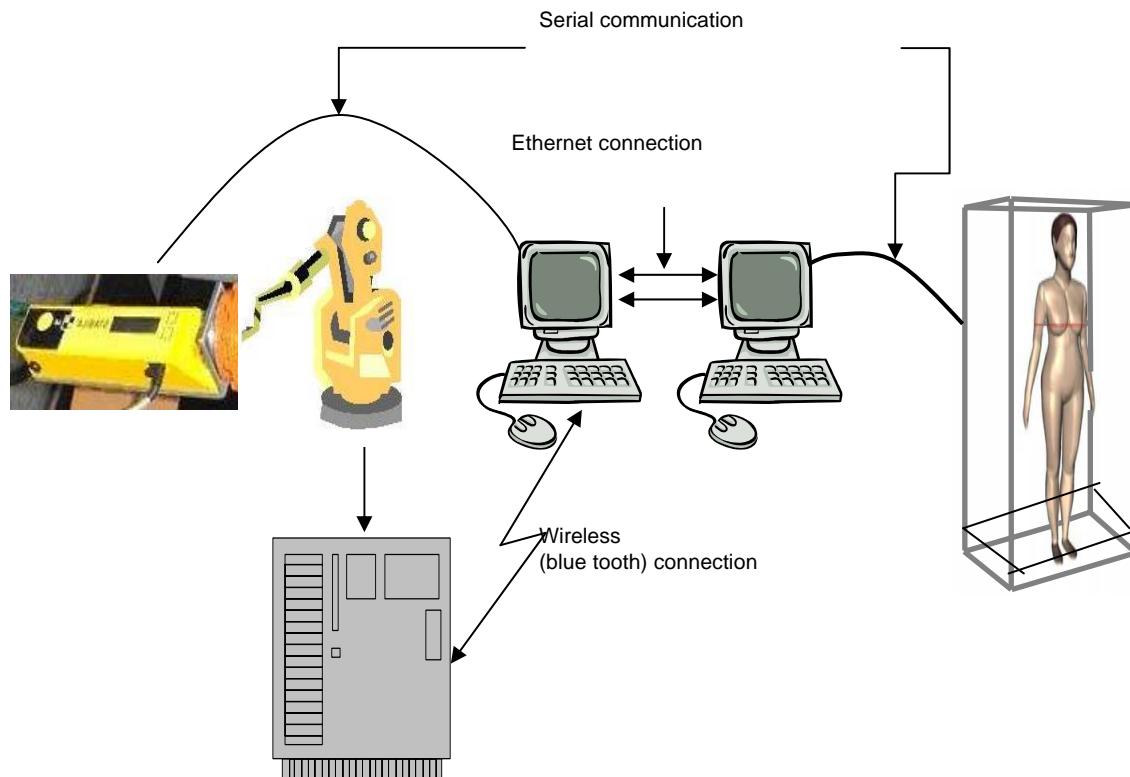
Application example; the Corsettes



DSF (Dieless Sheet Forming)



3D human scanning



KUKA KR6 Robot



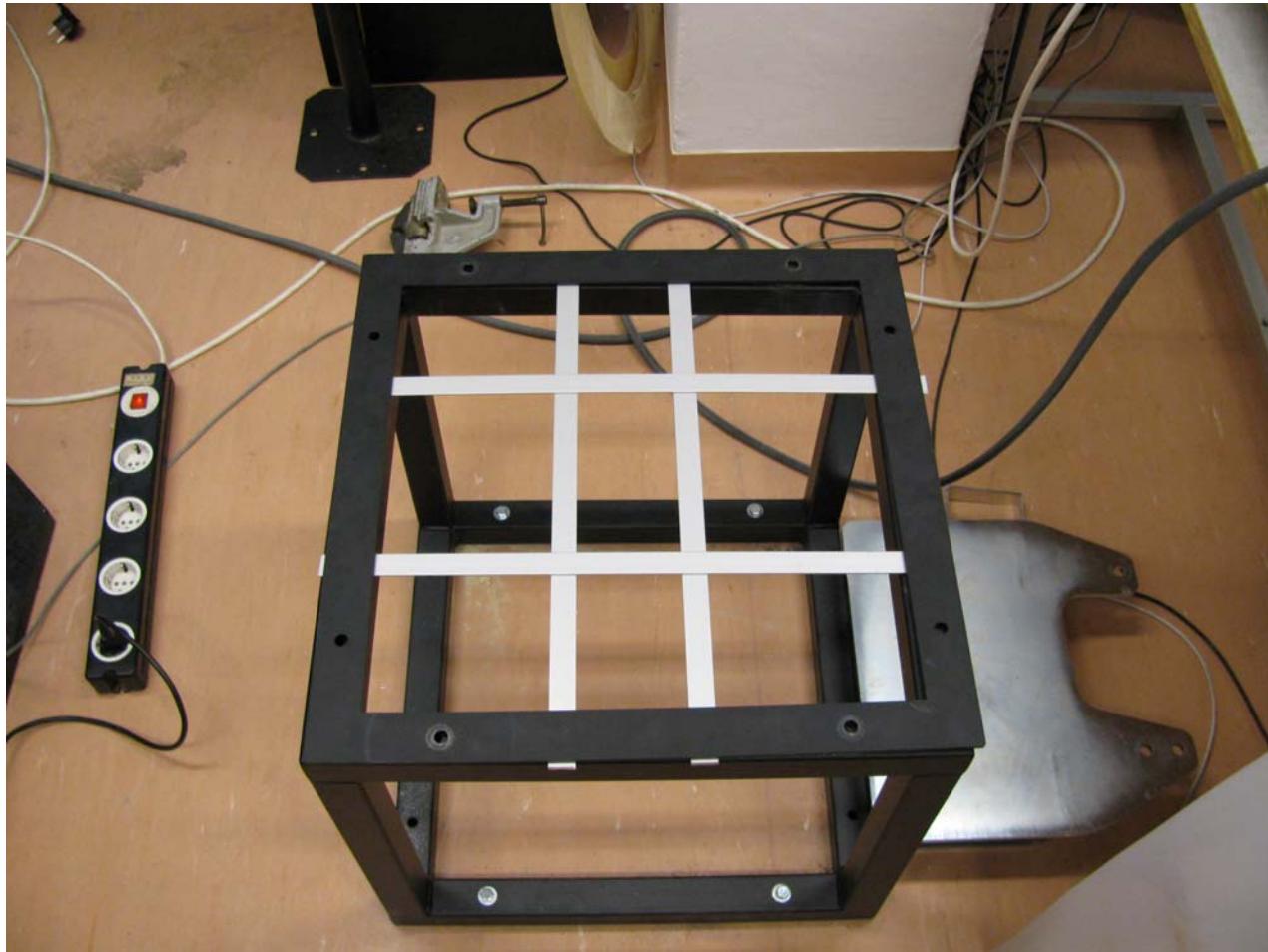
Experimental system

- Fixture
- Tool
- Process

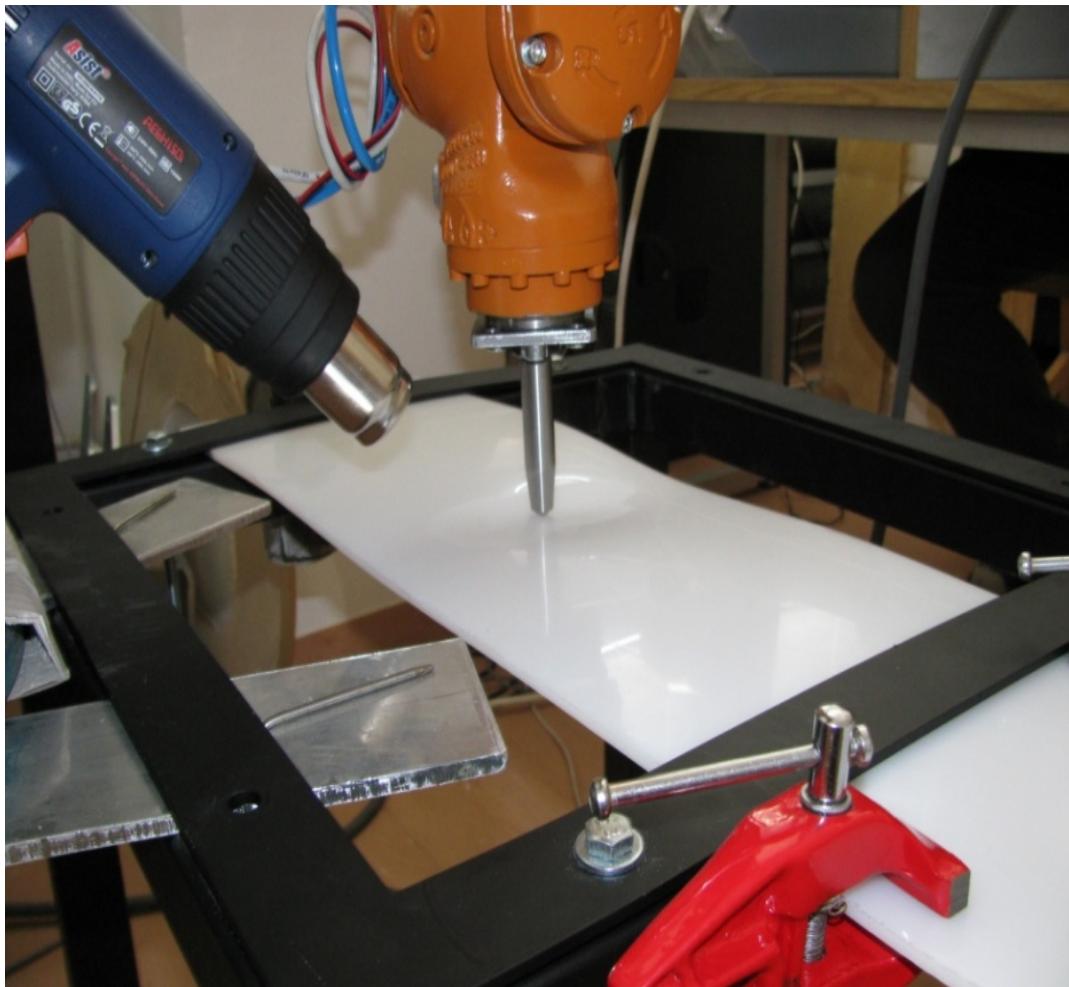
Tool

3 D head-motion pressing tool

Fixture



Process



Results of the experiments 1



Results of the experiments 2 (Trough making)



DSF

- The key problem to be solved is: to use small depths, very high speeds

Conclusions 1.

- Proposals in the paper give a general and simple to- realize method for time-optimal cruising trajectory planning for industrial robots. The proposed approach is based on the parametric method. All the parameters which are needed for the application (for example, joint velocities limit values) are easily available. The basic relations reflecting the essence of the approach are given by Equations (3.29) (3.32) of the paper.

Conclusions 2.

- Then determining the $\dot{\lambda}(\lambda)$ function and from that the $t = t(\lambda)$ relations, the joint drives inputs may readily be determined and consequently the time-optimal motion may be realized. A slightly different but in the spirit close method can be used for free paths.
- The time-optimal trajectory planning method provides plenty of information for application planning. Existing applications' time needs may be shortened, and new applications may be developed with outstanding characteristics.

Conclusions 3

- Topics for Future Research
 1. New applications and details
 2. Velocity-length diagrams tayloring
 3. Comparison with time-optimal sequential motions
 4. Etc.